

Manufactured by
Prodotto daKilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
021.35130ZN	L.20/00373/31 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,5X13		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,44	6,80		10	0
HEAD THICKNESS	2,10 REF			10	0
HEAD ANGLE	80°	82°		10	0
RADIUS UNDER HEAD	R 1,40			10	0
RECESS DIAMETER	4,20			10	0
RECESS DEPTH #2	1,62	2,12		10	0
FIRST FULL THREAD UNDER HEAD	1,30 MAX			10	0
MAJOR DIAMETER	3,35	3,53		10	0
MINOR DIAMETER	2,51	2,64		10	0
PITCH	1,27			10	0
THREAD ANGLE	60°			10	0
POINT DIAMETER	2,26 MIN			10	0
POINT LENGHT	2,50 MAX			10	0
THREAD LENGHT	FULL THREAD			10	0
TOTAL LENGHT	12,20	13,80		10	0
TORSION	29 KGF-CM MIN.			10	0
COATING THICKNESS	ZINC PLATED			10	0
VISUAL	TYPE F			10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° DY471	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	79	15	6	3	7	3	7	1	31	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

